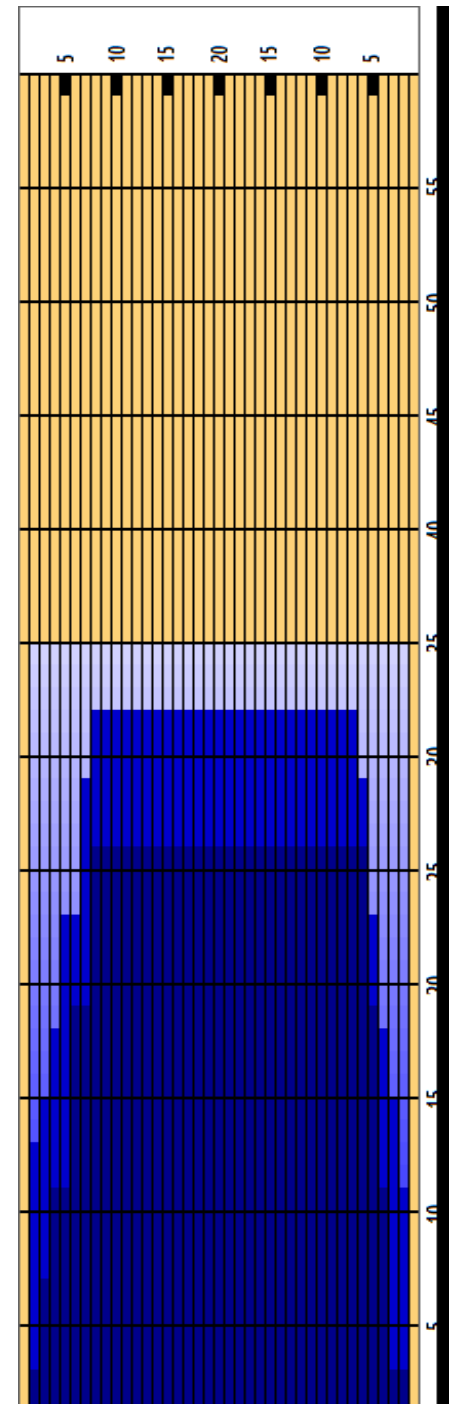


Oil Pattern Distance	35	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	20.8 mL	Reverse Oil Total	16.1 mL	Volume Oil Total	36.9 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	3L	4R	2	14	3	A	68	3.9	7.8	3.9	3400
3	4L	4R	2	14	3	A	66	7.8	11.7	3.9	3300
4	6L	5R	3	18	3	A	90	11.7	19.3	7.6	4500
5	8L	6R	3	18	3	A	81	19.3	26.9	7.6	4050
6	2L	2R	0	18	3	A	0	26.9	31.0	4.1	0
7	2L	2R	0	22	3	A	0	31.0	35.0	4.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	3	A	0	35.0	32.0	-3.0	0
2	8L	7R	1	22	3	A	26	32.0	28.9	-3.1	1300
3	7L	6R	2	22	3	A	56	28.9	22.7	-6.2	2800
4	5L	5R	2	18	3	A	62	22.7	17.6	-5.1	3100
5	4L	4R	1	18	3	A	33	17.6	15.1	-2.5	1650
6	3L	3R	1	18	3	A	35	15.1	12.6	-2.5	1750
7	2L	3R	1	14	3	A	36	12.6	10.7	-1.9	1800
8	2L	2R	2	14	3	A	74	10.7	6.8	-3.9	3700
9	2L	2R	0	14	3	A	0	6.8	0.0	-6.8	0



Cleaner Ratio Main Mix                    NA      Forward  
 Cleaner Ratio Back End Mix            NA      Reverse  
 Cleaner Ratio Back End Distance      NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	1.62	1	1	1	1	1.42

