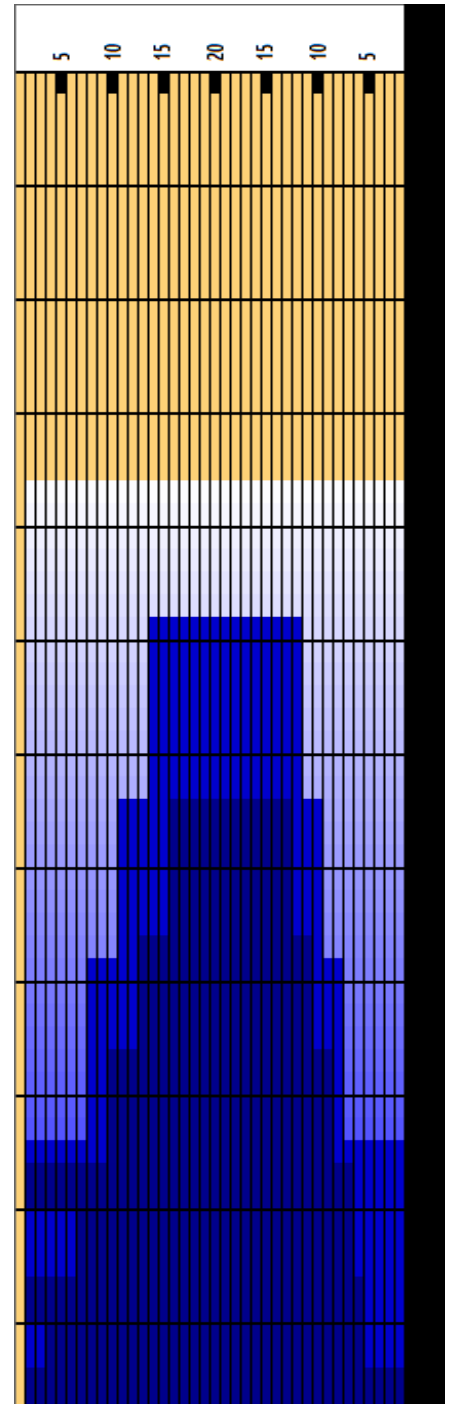


Oil Pattern Distance	42	Reverse Brush Drop	37	Oil Per Board	Multi ul
Forward Oil Total	16.55 mL	Reverse Oil Total	17.275 mL	Volume Oil Total	33.825 mL
Tank Configuration	A Only	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	55	14	3	A	111	0.0	3.9	3.9	6105
2	4L	6R	1	50	14	3	A	31	3.9	5.8	1.9	1550
3	2L	6R	1	50	14	3	A	33	5.8	7.7	1.9	1650
4	7L	7R	1	45	18	3	A	27	7.7	10.2	2.5	1215
5	2L	7R	1	45	18	3	A	32	10.2	12.7	2.5	1440
6	10L	9R	2	45	18	3	A	44	12.7	17.8	5.1	1980
7	13L	11R	2	45	18	3	A	34	17.8	22.9	5.1	1530
8	16L	13R	2	45	18	3	A	24	22.9	28.0	5.1	1080
9	2L	2R	0	45	18	3	A	0	28.0	35.0	7.0	0
10	2L	2R	0	45	22	3	A	0	35.0	42.0	7.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	2	A	0	42.0	36.0	-6.0	0
2	14L	12R	3	45	18	3	A	45	36.0	28.4	-7.6	2025
3	11L	10R	3	45	18	3	A	60	28.4	20.8	-7.6	2700
4	8L	8R	3	50	18	4	A	75	20.8	13.2	-7.6	3750
5	2L	2R	1	50	14	3	A	37	13.2	11.3	-1.9	1850
6	5L	6R	1	50	14	4	A	30	11.3	9.4	-1.9	1500
7	2L	4R	1	50	14	4	A	35	9.4	7.5	-1.9	1750
8	2L	2R	2	50	10	4	A	74	7.5	4.7	-2.8	3700
9	2L	2R	0	50	10	4	A	0	4.7	0.0	-4.7	0



Cleaner Ratio Main Mix NA Forward

Cleaner Ratio Back End Mix NA Reverse

Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.4	1.5	1.07	1	1.33	2.99

