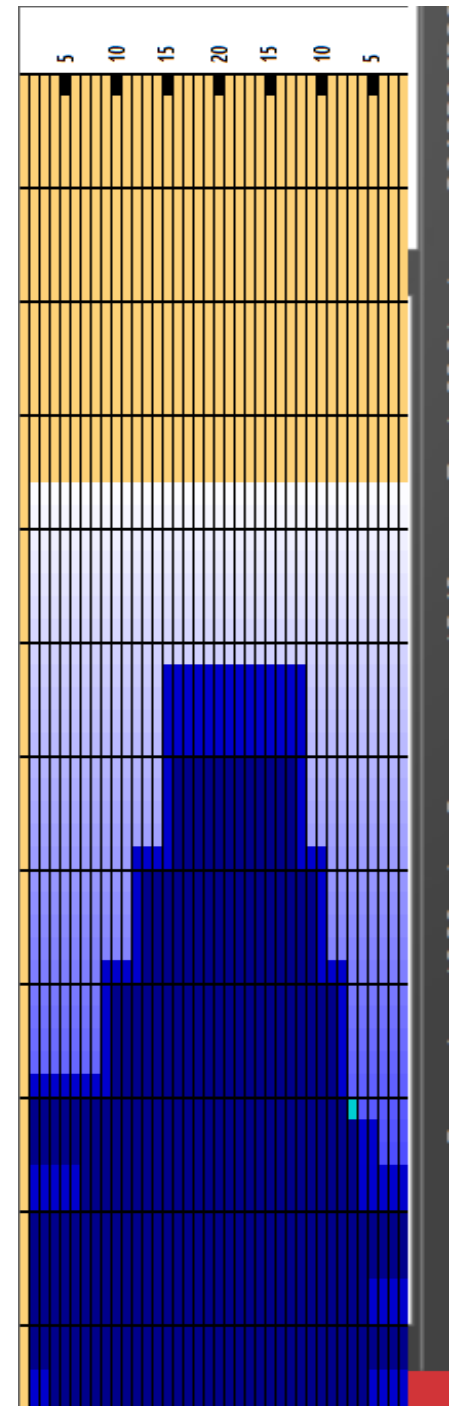


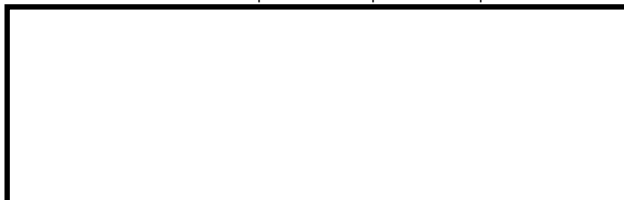
Oil Pattern Distance	42	Reverse Brush Drop	36	Oil Per Board	Multi ul
Forward Oil Total	18.39 mL	Reverse Oil Total	15.42 mL	Volume Oil Total	33.81 mL
Tank Configuration	A Only	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	60	14	3	A	74	0.0	1.9	1.9	4440
2	4L	6R	1	55	14	3	A	31	1.9	3.8	1.9	1705
3	2L	2R	1	50	14	3	A	37	3.8	5.7	1.9	1850
4	2L	6R	1	45	14	3	A	33	5.7	7.6	1.9	1485
5	2L	2R	1	45	18	3	A	37	7.6	10.1	2.5	1665
6	7L	7R	1	45	18	3	A	27	10.1	12.6	2.5	1215
7	2L	7R	1	45	18	3	A	32	12.6	15.1	2.5	1440
8	10L	9R	2	45	18	3	A	44	15.1	20.2	5.1	1980
9	13L	11R	2	45	18	3	A	34	20.2	25.3	5.1	1530
10	16L	13R	2	45	18	3	A	24	25.3	30.4	5.1	1080
11	2L	2R	0	40	18	3	A	0	30.4	36.0	5.6	0
12	2L	2R	0	40	22	3	A	0	36.0	42.0	6.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	30	2	A	0	42.0	34.0	-8.0	0
2	15L	12R	3	45	18	3	A	42	34.0	26.4	-7.6	1890
3	12L	10R	2	45	18	3	A	38	26.4	21.3	-5.1	1710
4	9L	8R	2	45	18	4	A	48	21.3	16.2	-5.1	2160
5	2L	8R	1	45	14	3	A	31	16.2	14.3	-1.9	1395
6	6L	5R	1	45	14	4	A	30	14.3	12.4	-1.9	1350
7	2L	2R	1	45	14	3	A	37	12.4	10.5	-1.9	1665
8	5L	5R	1	50	14	3	A	31	10.5	8.6	-1.9	1550
9	2L	2R	2	50	14	3	A	74	8.6	4.7	-3.9	3700
10	2L	2R	0	50	14	3	A	0	4.7	0.0	-4.7	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.14	1.53	1.09	1	1.32	2.68

