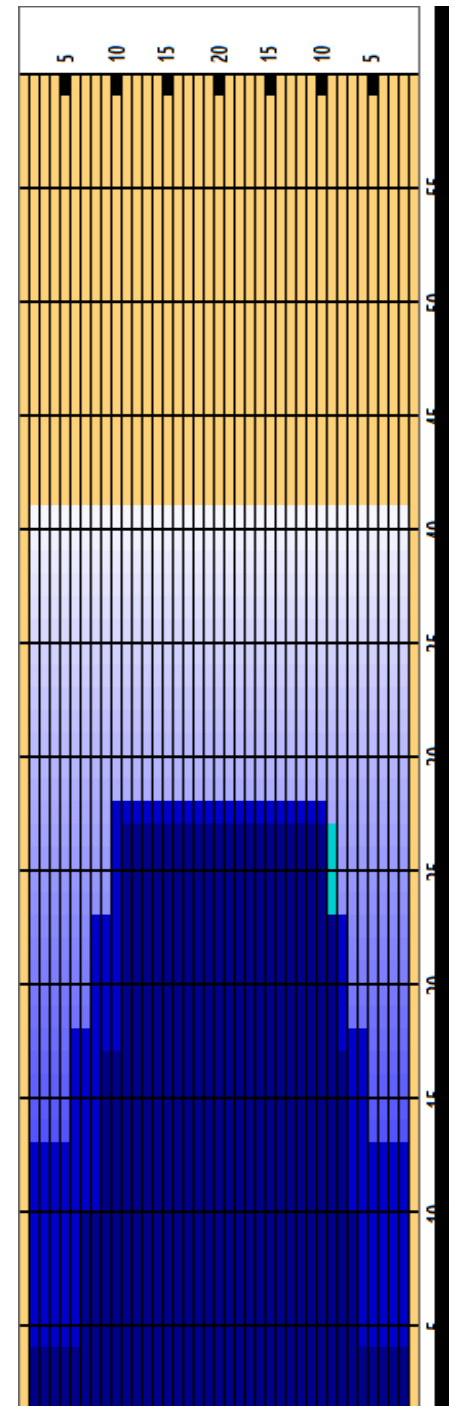


Oil Pattern Distance	41	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	18.2 mL	Reverse Oil Total	14.9 mL	Volume Oil Total	33.1 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	10	3	A	148	0.0	4.2	4.2	7400
2	7L	7R	3	14	3	A	81	4.2	10.1	5.9	4050
3	9L	8R	3	18	3	A	72	10.1	17.7	7.6	3600
4	11L	9R	3	22	3	A	63	17.7	27.0	9.3	3150
5	2L	2R	0	22	3	A	0	27.0	41.0	14.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	41.0	28.0	-13.0	0
2	10L	10R	2	18	3	A	42	28.0	22.9	-5.1	2100
3	8L	8R	2	18	3	A	50	22.9	17.8	-5.1	2500
4	6L	6R	2	18	3	A	58	17.8	12.7	-5.1	2900
5	2L	2R	2	14	3	A	74	12.7	8.8	-3.9	3700
6	2L	2R	2	10	3	A	74	8.8	6.0	-2.8	3700
7	2L	2R	0	10	3	A	0	6.0	0.0	-6.0	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.45	1.16	1	1	1.06	2.45

