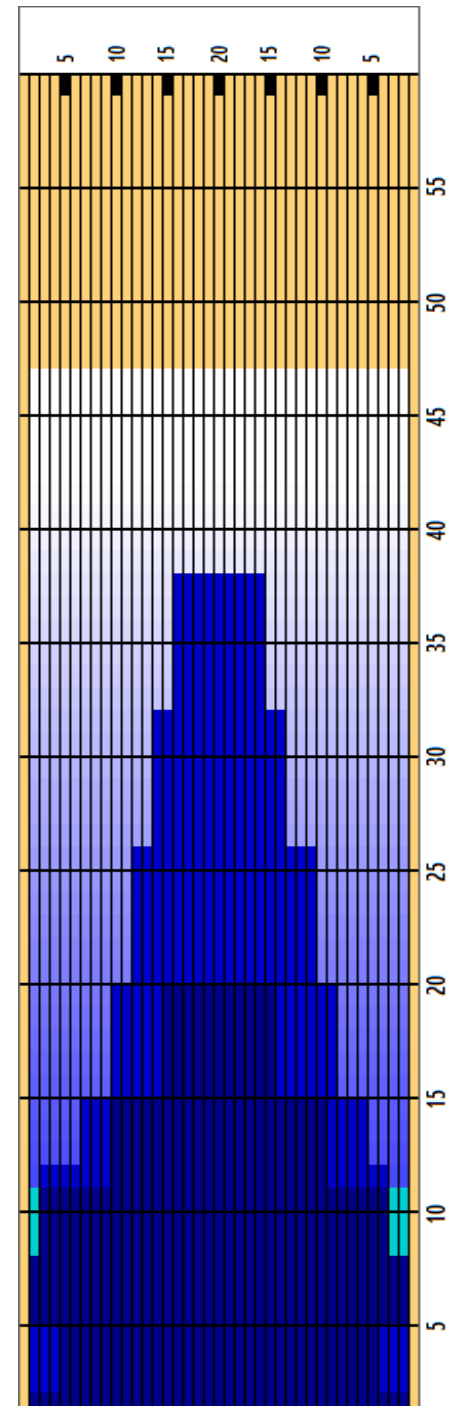


Oil Pattern Distance	47	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	17.4 mL	Reverse Oil Total	14.25 mL	Volume Oil Total	31.65 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	10	3	A	111	0.0	2.8	2.8	5550
2	5L	5R	2	10	3	A	62	2.8	5.6	2.8	3100
3	2L	2R	3	14	3	A	111	5.6	11.5	5.9	5550
4	10L	10R	2	14	3	A	42	11.5	15.4	3.9	2100
5	15L	15R	2	18	3	A	22	15.4	20.5	5.1	1100
6	2L	2R	0	18	3	A	0	20.5	27.0	6.5	0
7	2L	2R	0	22	3	A	0	27.0	33.0	6.0	0
8	2L	2R	0	26	3	A	0	33.0	39.0	6.0	0
9	2L	2R	0	30	3	A	0	39.0	47.0	8.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	47.0	38.0	-9.0	0
2	16L	16R	2	22	3	A	18	38.0	31.8	-6.2	900
3	14L	14R	2	22	3	A	26	31.8	25.6	-6.2	1300
4	12L	11R	2	18	3	A	36	25.6	20.5	-5.1	1800
5	10L	9R	2	18	3	A	44	20.5	15.4	-5.1	2200
6	7L	6R	2	14	3	A	56	15.4	11.5	-3.9	2800
7	3L	4R	2	14	3	A	68	11.5	7.6	-3.9	3400
8	2L	2R	1	10	3	A	37	7.6	6.2	-1.4	1850
9	2L	2R	0	10	3	A	0	6.2	0.0	-6.2	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.36	1.58	1.11	1.11	1.51	2.36

